Work Orde Tuesday, May 25												Pag
Revision ID:	D412-760-2				Accept						art	
	5/25/2010	Start Qty: 2.0 Req'd Qty: 2.0				Cust Ite Customo				31	ор 	
Approvals:	Process Pla	ın:	Date:		Tooling:		Date:					
	QC:		Date:		SPC (Y/N):		Date:			St	ор	
Sequence ID/ Work Center II		Operation Description			Set Up/ Run Hours	Draw Numbe	Draw er Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr										
IIN-D412-760	D											
					0.00					ţ		
DC Document Control		Memo Photoco CHG 0		e labels per PP	0.00 PP D412-760-211				;			
		Pick Kit			0.00				//	-6-8	; 5/) (24)
Packaging Packaging		Мето			0.00					<u> </u>		_(

QC4- 100% Inspect kits for completeness

0.00

120 QC

Memo

0.00

Quality Control

E.D.

Dart	Aeros	pace	Ltd
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W/O:			W	ORK ORDER CHANG	ES					
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву		Date	Qty	Approval Chief Eng / Prod Mgr	Approval
						-				
Part No		PAR #:								
· · · · · · · · · · · · · · · · · · ·	Re	esolution:							Date: _	
NCR:		\	WORK ORI	DER NON-CONFORMA	ANCE (N	CR)				
DATE	STEP	Description of NC			ion B		Verific	ation	Approvai	Approval
	0121	Section A	Initial Chief Eng	Action Description Chief Eng	Sig Da	n & ite	Section	on C		QC Inspector
								·-		1
										ļ

Work Order ID 59062

Tuesday, May 25, 2010 2:37:03 PM



Page 2

Item ID:

D412-760-211

Accept

Setup Start

Stop



Revision ID:

Item Name: **Start Date:**

Baggage Compartment Protector

5/25/2010

Start Qty: 2.00

Required Date: 5/31/2010 Req'd Qty: 2.00



Cust Item ID:

Customer:

Draw

Number

Reference:

A	prov	rala.	
Αn	nrax	28 I S	•

Process Plan:

QC:

Date:

Date:__

Tooling: SPC (Y/N):

Set Up/

Run Hours

Date:

Draw

Rev.

Plan

Code

Date:

Run

Start

Stop



Sequence ID/

Work Center ID

130

Packaging

Packaging

Operation

Description

Memo

0.00

0.00

Identify and pack for spipping as per PPP D412-760-211

Location:

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Accept Reject Qty

Qty

Reject Number

Insp. Stamp

Dart Aerospace Ltd	Dart	Aero	ospa	ce	Ltd
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W/O:			V	VORK	ORDER CHANG	ES					
DATE	STEP	PROC	CEDURE CH	HANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
										<u> </u>	
		·									
Part No	:	PAR #:	_ Fault Ca	tegory:		_ NC	R: Yes 1	lo DQA	\:	_ Date: _	
		esolution:									
NCR:		W	ORK OR	DER N	ON-CONFORMA	NCE	(NCR)		<u> </u>		
DATE	STEP	Description of NC			ective Action Section	on B		Verific	ation	Approval	Approval
		Section A	Initial Chief Eng		Action Description Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector
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Picklist Print										-		1 <u>-</u>
Tuesday, May 25, 2010 2:37:09 PM												Page 1
Work Order ID: 59062 Parent Item: D412-760-211	·											
Parent Item Name: Baggage Compartm Comments:	ent Protector							tart Date: 5/2 Start Qty: 2.0			l Date: 5/3 d Qty: 2.0	
Component Item ID/ Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
80-004-2-6	Purchased	No				Each	34.0000	1 (1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	172	es		
1-Kit missing 3	. 39		Location ST377	,	Loc	<u>Oty</u> 1	Loc Code	_		-		
see attrolled engle e They have in the ex st	tmail.		ST379	111506		1 33 33		- ৱ	33			
3628-1 36 Cupped Washer	Manufactured	No		"·	110	Each	310.0000	36 ·	1 72 10-6-	8 S/) ———	
			Location ST075	55384	<u>Loc (</u>	<u>Oty</u> 310 310	Loc Code		72	_		
D3876-1 Protector - RH Fwd Wall	Manufactured	No	••		110	Each	4.0000		12 B S 9	1085	10-	-6-
			Location PAKG	•	Loc (<u>Oty</u> 4	Loc Code	_		· -		
	Manufactured	No		58626	110	4 Each	4.0000	i 7	2 3590	- \	(0 ·E	. 9) F

Location PAKG 58629

Loc Code

Loc Qty

Dart	Aeros	pace	Ltd
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W/O:	į		V	VORK ORDER CHAN	GES				
DATE	STEP	PRO	OCEDURE CH	IANGE	В	у	Date Q	ty Approval Chief Eng / Prod Mgr	Approval CQC Inspector
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Part No	:	PAR #:	Fault Ca	tegory:	NCR: `	Yes N	lo DQA: _	Date: _	
		esolution:							
NCR:				DER NON-CONFORM					
DATE	STEP	Description of NC			ection B		Verification	n Approval A	Approval
	J.L.	Section A	Initial Chief Eng	Action Description Chief Eng		ign & Date	Section C		QC Inspector
					:	***			
				1				1	l'

Picklist Print

Tuesday, May 25, 2010 2:37:09 PM

Work Order ID: 59062

Parent Item: D412-760-211

Parent Item Name: Baggage Compartment Protector

Comments:



Start Date: 5/25/2010

Required Date: 5/31/2010

Page 2

Start Oty: 2 00

Required Oty: 2.00

Comments:								:	Start Qty: 2.00	0	Requ	ired Qty: 2.	00
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3876-5 Protector - LH Wall		Manufactured	No			110	Each	4.0000		12 B591	259	(0.6-	254
				Locatio	<u>n</u>	Loc	<u>Oty</u>	Loc Code					,
				PAKG			4						
1 2227 7					58630		4		, · -		_		
D3876-7	1 (46) (30)	Manufactured	No			110	Each	5.0000	1 1	2			n2 a
Protector - Aft Wall										B391	060	10-6	18 D
				<u>Locatio</u>	<u>n</u>	Loc	<u>Oty</u>	Loc Code					
				ST142			5						
					48480		1		_		_		
D3876-11 /		N. 6	No		58632	110	4	4.0000	7	, _	_		
/	41881 1181 1881	Manufactured	NO			110	Each	4.0000		2		_	اء ۾
Protector - Floor									IIIII Ü	<u>359</u>	0520	(000	282
+2				Locatio	<u>n</u>	Loc	<u>Oty</u>	Loc Code		,			·
				PKG			4		_				
,					58627		4		_		_		
D3876-9		Manufactured	No			110	Each	4.0000		12			\cap
										4590	161	10-6	e SV
Protector - RH Aft Wall									4	<u> </u>		(20
				<u>Locatio</u>	<u>n</u>	Loc	Qty	Loc Code					\
				PAKG			4		_		_		
					58633		4		_				

Dart Aerospace Ltd	D	art	Aer	OSI	pace	Ltd
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W/O:			W	ORK ORDER	CHANGES	<u>_</u>				-
DATE	STEP	PRO	CEDURE CHA	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval GC Inspector
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Part No		PAR #:								
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DATE	STEP	Description of NC Section A	Initial	Corrective Act		Sign &		cation	Approval	Approval
		Section A	Chief Eng	Chief		Date	Secti	on C	Chief Eng	QC Inspector
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7									<u> </u>	
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Picklist Print

Tuesday, May 25, 2010 2:37:09 PM

Page 3

Work Order ID: 59062

Parent Item:

D412-760-211

Parent Item Name: Baggage Compartment Protector

Inventory



Start Date: 5/25/2010

Required Date: 5/31/2010

Stant Ot., 2.00

Comments:								\$	Start Qty: 2.0	0	Require	ed Qty: 2.0	00
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3876-13 / Protector - Door		Manufactured	No			110	Each	4.0000	1	12 B590	058	10-6	£9-
1				Location	!	Loc	<u>Otv</u>	Loc Code					,
				PAKG			4		_		_		
					58628		4		_		_	^	
7 D3952-1		Manufactured	No			110	Each	15.0000	<u>1</u>	I_2			
Placard										0-6-	8 8	<u> </u>	
1 lacard				Location	l.	Loc	<u>Qty</u>	Loc Code		•		•	
•				ST099			15			_			
					50206		15		_	3	_	\sim	
MS27039-1-04		Purchased	No			110	Each	138.0000	/ 36	·. 72			
										115-6	~ 8 6	IJ	

Location	Loc Qty	Loc Code
ST291	138	
112082	41	
114716	97	

	Dart	Aero	space	Ltd
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W/O:			WO	RK ORDER C	HANGES				. ,	
DATE	STEP	PRO	OCEDURE CHAN	IGE .		Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
		÷								
					•					
Part No:		PAR #:	Fault Categ	ory:	N	CR: Yes	No DQA :	Date:		
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NCR:			WORK ORDE	R NON-CON	FORMANC	E (NCR)		7	
DATE	STEP	Description of NC	Corrective Action S				Verification	Approval	Approval	
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DART AEROSPACE LTD.



IIN-D412-760 Page 27 of 27 to

5.0 PARTS LIST

	5.0		19 LI	_				
Qty -011	Qty -013	Qty -015	Qty -017	-111	QTY -113	/cQTY ∕ /-211 ∕	Part Number	Description
X						177	D412-760-011	CABIN FLOOR PROTECTOR KIT
	X					11	D412-760-013	CABIN FLOOR PROTECTOR KIT
		Х					D412-760-015	CABIN FLOOR PROTECTOR KIT
			X	 		1	D412-760-017	CABIN FLOOR PROTECTOR KIT
				х		1	D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
				 ^	Х	4.	D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
						, x	D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
1				<u></u>		*,	D3574-1	CABIN FLOOR PROTECTOR
1						1	D3574-2	CABIN FLOOR PROTECTOR
	1						D3574-3	CABIN FLOOR PROTECTOR
	1"					1	D3574-4	CABIN FLOOR PROTECTOR
		1				1	D3574-5	CABIN FLOOR PROTECTOR
		· 1		<u> </u>		1.	D3574-6	CABIN FLOOR PROTECTOR
1		¥ .					D3575-1	CABIN FLOOR PROTECTOR
1						1	D3575-2	CABIN FLOOR PROTECTOR
	1					1	D3575-3	CABIN FLOOR PROTECTOR
	1	4.0				1!	D3575-4	CABIN FLOOR PROTECTOR
		1				1,	D3575-5	CABIN FLOOR PROTECTOR
		1					D3575-6	CABIN FLOOR PROTECTOR
			1			1	D3788-1	CABIN FLOOR PROTECTOR
			¶			٠,	D3788-2	CABIN FLOOR PROTECTOR
		<u>.</u> .	. 1			1	D3788-3	CABIN FLOOR PROTECTOR
			_ 1				D3788-4	CABIN FLOOR PROTECTOR
6	4	6.	6				D3580-1	JOGGLE BRACKET
14	40	14	14		ļ	~"36	D3628-1	CUPPED WASHER
6	8	6	6				D3628-3	CUPPED WASHER
			<u></u>			/ 1	D3876-1	RH FORWARD WALL PROTECTOR
		-				1	D3876-3 🕜	FORWARD WALL PROTECTOR
					L	1_1_	D3876-5	LH WALL PROTECTOR
				L	L	/1	D3876-7	AFT WALL PROTECTOR
						1.1	D3876-9	RH AFT WALL PROTECTOR
		1		<u> </u>		71	D3876-11	FLOOR PROTECTOR
						/1	D3876-13	DOOR PROTECTOR
				1 1	1		D3933-1	LH AFT CABIN WALL PROTECTOR
				1	1	1:1	D3933-2	RH AFT CABIN WALL PROTECTOR
				1			D3935-1	LH PYLON PROTECTOR
				1			D3935-2	RH PYLON PROTECTOR
	ļ		*		1		D3935-3	LH PYLON PROTECTOR
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	ļ			14	14		D3942-1	ANGLE
		r.,		10	10		D3942-3	CLIP
			and :			/ 1	D3952-1	PLACARD
						.36	80-004-2-6	INSERT
28		28	28			4	-AN960JD10	WASHER
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14	L	14	14				MS24694S54	SCREW
6		6	6				MS24694S100	SCREW
			I			/ 36	MS27039-1-04	SCREW
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		Ī		6	6	1	MS27039-5-08	SCREW
		I		8	8		MS27039-5-12	SCREW

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Revision: **E**

Date: 09.12.02

Dart Aerospace Ltd	Dart A	erospa	ace Ltd
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W/O:			W	ORK ORDER CHANG	GES					
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	:	PAR #:	Fault Cate	gory:	NCR	: Yes N	lo DQA	\ :	Date:	
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NCR:			WORK ORD	ER NON-CONFORM	ANCE	(NCR)	I			
DAŢÉ	STEP	Description of NC	Initial	tion B	Verification		Approval	Approval		
		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section	on C	Chief Eng	QC Inspector
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-										
5 F .	-									

[·] NOTE: Date & initial all entries

Melanie Fauteux

From:

Mark Miele [mmiele@eaglecopters.com] Tuesday, June 08, 2010 3:56 PM

Sent:

To:

mfauteux@dartaero.com

Cc:

'Craig Swayne'

Subject:

inserts

Hi Mel,

Please send the BAGGAGE COMPARTMENT PROTECTOR KIT p/n D412-760-211(PO 10-001756) without inserts p/n 80-004-2-6 (As per Craig Swayne)

Regards,

Mark Miele, Purchasing

Eagle Copters Maintenance Ltd.

823 McTavish Road NE, Calgary, Ab, Canada T2E 7G9

Toll: Free 1-800-564-6469 Phone 1-403 250-7370 Fax: 1-403-250-7110

Dart Aerospace L	td
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W/O:			WC	RK ORDER CHAN	GES				
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